

# MISSION SERIES

Model M25SP/  
M25LP



M25LP: 25 gauge door, 43"x14" Ultra high definition long panel (LP).

M25SP: 25 gauge door, 20"x14" Ultra high definition short panel (SP). Shown with optional long panel Sherwood door lites.

Model G24SP  
G24LP/G24FL

# Grande SERIES



G24SP: 24 gauge door,  
20"x14" Ultra high  
definition short panel (SP)

G24FL: 24 gauge door, flush panel (FP)

G24LP: 24 gauge door, 43"x14" Ultra high definition long panel (LP), Shown with optional long panel Cascade door lites.



## 1st United Door Technologies

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# MISSION SERIES

Model M25SP/M25LP

- Low Cost • Unique Design

Short and Long Ultra High Definition Raised Panels

**Mission Series:** Quality constructed 25 gauge, 2-inch thick uninsulated steel sectional garage door for the economically minded customer. Simply stated, no other door manufacturer builds a higher quality low cost steel door with the features of 1<sup>st</sup> United Door Technologies.

**Specifications:** Sections are 2 inches thick, and manufactured from 25 gauge hot-dipped galvanized steel in 21- and 18-inch heights. Sections are pre-painted white and rotary embossed with a woodgrain texture. Ultra high definition raised panels are pressed in 1/8" height increments to a depth of .375". Tongue and groove-meeting rails are roll formed into the panel, incorporating the RITS™ reinforced integral truss system. Vertical stile members are 19 gauge hot-dipped galvanized I-beams pre-painted white to match the interior side of the door. Stiles are riveted and bonded to the interior face of the door with an epoxy-based cement. Bottom sections are reinforced with aluminum "L" angle and bonded to the section for supporting a replaceable UV protected bottom weather seal.

**H-1 Hardware and Track:** is hot-dipped galvanized, 16 gauge wide body hinges, black nylon rollers, self-locking fasteners, galvanized torsion bars and pre-painted spring. (Insulated and glass top doors require H-2 hardware)

# Grande Series

Model G24SP, G24LP & G24FL

- Superior Value • Versatile Design

High quality, 24 gauge 2-inch thick uninsulated steel door. The Grande Series sets the standard by which all other doors of this type are measured; it is undeniably the best in its class.

**Specifications:** Sections are 2 inches thick in 21- and 18-inch heights. Each section is manufactured from 24 gauge hot-dipped galvanized steel. Sections are pre-painted white and rotary embossed with a woodgrain texture. Ultra high definition raised panels are pressed in 1/8" height increments to a depth of .375". Tongue and groove-meeting rails are roll formed into the panel, incorporating the RITS™ reinforced integral truss system. Vertical stile members are 19 gauge hot-dipped galvanized I-beams pre-painted white to match the interior side of the section. Stiles are riveted and bonded to the interior face of the door with an epoxy-based cement. Bottom sections are reinforced with aluminum "L" angle and bonded to the bottom of the section for supporting a replaceable UV protected bottom weather seal.

**H-2 Hardware and Track:** is hot-dipped galvanized, 14 gauge wide body end roller hinges and 16 gauge interior hinges. Rollers are 2-inch black nylon, galvanized torsion tube, self-locking fasteners, pre-painted springs and inside slide lock.

Track Radius  
12", 15", 20"



EXTREME  
TEMPERATURES



HEAVY-DUTY  
STRENGTH



OPTIONAL  
GLASS LITES



SECURITY



WEATHER  
STRIPPED



PAINTABLE



EXCLUSIVE  
RITS™ DESIGN



### Optional Energy Efficient Insulation

CFC free Polystyrene insulation with a rigid vinyl back skin, R factor of 6.25. Laminated PVC backing is available as a factory installed option.



### Exclusive RITS™ Design

Exclusive RITS™ "Reinforced Integral Truss System" design, for increased section strength and wind-load capabilities that include tongue and groove weather resistant meeting rails.



### Reinforced Aluminum Bottom Extrusion

Heavy duty grooved "U" type weather seal is set into an aluminum reinforced "L" angle, and bonded to the bottom section.



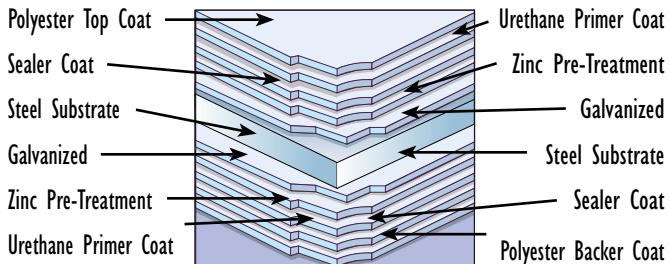
White

Available  
in:



Almond

### Ten Coat Rust Protection



### Grande I-Beam Center Stiles

Pre-painted I-beam center stiles are engineered to reinforce the construction of the section and designed to eliminate the use of plastic reinforcement angles when the section is post insulated.



### Mission I-Beam Center Stiles

Galvanized I-beam center stiles are engineered to reinforce the construction of the section and designed to eliminate the use of plastic reinforcement angles when the section is post insulated.

## Upgrade Options:

Glass Designs: 2 panel, 3 panel, 4 panel & 8 panel designs

Short Panel

Long Panel



Sherwood



Stockton



Cathedral



Cascade



Diamond



Plain View



Sunburst 4 (SP only)

Sunburst 2 (LP only)



Sunburst 8 - SP



Sunburst 4 - LP



Stockbridge (LP only)

### Hardware:

H-3 Optional hardware includes 14 gauge commercial hinges throughout. Commercial top fixtures and heavy-duty bottom fixtures, 10 ball white nylon rollers, double lift handles, inside slide lock, back-hang fasteners, pre-painted springs, galvanized torsion tube, .051 gauge Vertical track and .060 gauge Horizontal track.

### Insulation:

CFC free Polystyrene insulation with a rigid high impact vinyl back skin, with an R-factor of 6.25.

### Widths & Heights

Widths: 8', 9', 10', 16', 18'  
Heights: 7' and 8'

### Widths & Heights:

Widths: 6', 8', 9', 10', 12', 14', 15'-1" (SP),  
15'-4" (LP), 16', 18', & 20'  
Heights: 6', 6'-3", 6'-6", 6'-9", 7', 7'-6", 7'-9", 8'

Distributed By:

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## WARRANTY

First United Door Technologies warrants each garage door and component parts to be free from defects in material and workmanship to the original purchaser. A copy of this warranty is available upon request.

sales@firstudt.com



Mission/Grande Series 0709