

MISSION SERIES

Model M25SP/
M25LP



M25LP: 25 gauge door, 43"x14" Ultra high definition long panel (LP).

M25SP: 25 gauge door, 20"x14" Ultra high definition short panel (SP). Shown with optional long panel Sherwood door lites.

Model G24SP
G24LP/G24FL

Grande SERIES



G24SP: 24 gauge door,
20"x14" Ultra high
definition short panel (SP)

G24FL: 24 gauge door, flush panel (FP)

G24LP: 24 gauge door, 43"x14" Ultra high definition long panel (LP), Shown with optional long panel Cascade door lites.

Ist United Door Technologies

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MISSION SERIES

Model M25SP/M25LP

• Low Cost • Unique Design

Short and Long Ultra High Definition Raised Panels

Mission Series: Quality constructed 25 gauge, 2-inch thick uninsulated steel sectional garage door for the economically minded customer. Simply stated, no other door manufacturer builds a higher quality low cost steel door with the features of 1st United Door Technologies.

Specifications: Sections are 2 inches thick, and manufactured from 25 gauge hot-dipped galvanized steel in 21- and 18-inch heights. Sections are pre-painted white and rotary embossed with a woodgrain texture. Ultra high definition raised panels are pressed in 1/8" height increments to a depth of .375". Tongue and groove-meeting rails are roll formed into the panel, incorporating the RITS™ reinforced integral truss system. Vertical stile members are 19 gauge hot-dipped galvanized I-beams pre-painted white to match the interior side of the door. Stiles are riveted and bonded to the interior face of the door with an epoxy-based cement. Bottom sections are reinforced with aluminum "L" angle and bonded to the section for supporting a replaceable UV protected bottom weather seal.

H-1 Hardware and Track: is hot-dipped galvanized, 16 gauge wide body hinges, black nylon rollers, self-locking fasteners, galvanized torsion bars and pre-painted spring. (Insulated and glass top doors require H-2 hardware)

Grande Series

Model G24SP, G24LP & G24FL

• Superior Value • Versatile Design

High quality, 24 gauge 2-inch thick uninsulated steel door. The Grande Series sets the standard by which all other doors of this type are measured; it is undeniably the best in its class.

Specifications: Sections are 2 inches thick in 21- and 18-inch heights. Each section is manufactured from 24 gauge hot-dipped galvanized steel. Sections are pre-painted white and rotary embossed with a woodgrain texture. Ultra high definition raised panels are pressed in 1/8" height increments to a depth of .375". Tongue and groove-meeting rails are roll formed into the panel, incorporating the RITS™ reinforced integral truss system. Vertical stile members are 19 gauge hot-dipped galvanized I-beams pre-painted white to match the interior side of the section. Stiles are riveted and bonded to the interior face of the door with an epoxy-based cement. Bottom sections are reinforced with aluminum "L" angle and bonded to the bottom of the section for supporting a replaceable UV protected bottom weather seal.

H-2 Hardware and Track: is hot-dipped galvanized, 14 gauge wide body end roller hinges and 16 gauge interior hinges. Rollers are 2-inch black nylon, galvanized torsion tube, self-locking fasteners, pre-painted springs and inside slide lock.

Track Radius
12", 15", 20"



EXTREME
TEMPERATURES



HEAVY-DUTY
STRENGTH



OPTIONAL
GLASS LITES



SECURITY



WEATHER
STRIPPED



PAINTABLE



EXCLUSIVE
RITS™ DESIGN



Optional Energy Efficient Insulation

CFC free Polystyrene insulation with a rigid vinyl back skin, R factor of 6.25. Laminated PVC backing is available as a factory installed option. Calculated door section R-Values are in accordance with DASMA TDS-163.



Exclusive RITS™ Design

Exclusive RITS™ "Reinforced Integral Truss System" design, for increased section strength and wind-load capabilities that include tongue and groove weather resistant meeting rails.



Reinforced Aluminum Bottom Extrusion

Heavy duty grooved "U" type weather seal is set into an aluminum reinforced "L" angle, and bonded to the bottom section.



Grande I-Beam Center Stiles

Pre-painted I-beam center stiles are engineered to reinforce the construction of the section and designed to eliminate the use of plastic reinforcement angles when the section is post insulated.

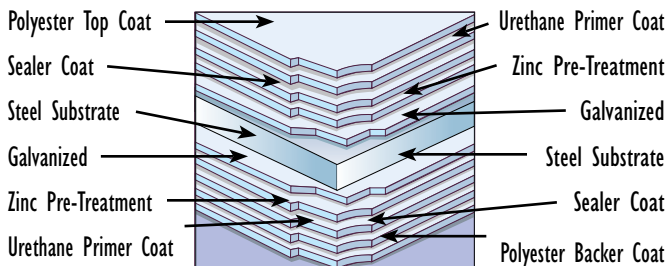


Mission I-Beam Center Stiles

Galvanized I-beam center stiles are engineered to reinforce the construction of the section and designed to eliminate the use of plastic reinforcement angles when the section is post insulated.



Ten Coat Rust Protection



Distributed By:

www.firstudt.com

Upgrade Options:

Glass Designs: 2 panel, 3 panel, 4 panel & 8 panel designs

Short Panel

Long Panel



Sherwood



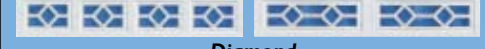
Stockton



Cathedral



Cascade



Diamond

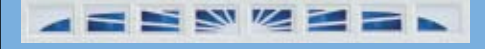


Plain View



Sunburst 4 (SP only)

Sunburst 2 (LP only)



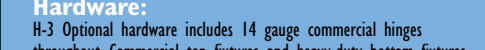
Sunburst 8 - SP



Sunburst 4 - LP



Stockbridge (LP only)



Hardware:

H-3 Optional hardware includes 14 gauge commercial hinges throughout. Commercial top fixtures and heavy-duty bottom fixtures, 10 ball white nylon rollers, double lift handles, inside slide lock, back-hang fasteners, pre-painted springs, galvanized torsion tube, .051 gauge Vertical track and .060 gauge Horizontal track.

Insulation:

CFC free Polystyrene insulation with a rigid high impact vinyl back skin, with an R-factor of 6.25.

Widths & Heights

Widths: 8', 9', 10', 16', 18'
Heights: 7' and 8'

Widths & Heights:

Widths: 6', 8', 9', 10', 12', 14', 15'-1" (SP),
15'-4" (LP), 16', 18', & 20'
Heights: 6', 6'-3", 6'-6", 6'-9", 7', 7'-6", 7'-9", 8'

WARRANTY

First United Door Technologies warrants each garage door and component parts to be free from defects in material and workmanship to the original purchaser. A copy of this warranty is available upon request.

sales@firstudt.com

